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APPLICATION NO.	FILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO.
10/572,856	03/22/2006	Hiroshi Ishibuchi	SAA-008	9237
32628	7590	03/09/2009		EXAMINER
KANESAKA BERNER AND PARTNERS LLP			NGUYEN, PHONG H	
1700 DIAGONAL RD			ART UNIT	PAPER NUMBER
SUITE 310			3724	
ALEXANDRIA, VA 22314-2848				
		MAIL DATE	DELIVERY MODE	
		03/09/2009	PAPER	

Please find below and/or attached an Office communication concerning this application or proceeding.

The time period for reply, if any, is set in the attached communication.

<b>Office Action Summary</b>	<b>Application No.</b> 10/572,856	<b>Applicant(s)</b> ISHIBUCHI ET AL.
	<b>Examiner</b> PHONG H. NGUYEN	<b>Art Unit</b> 3724

-- The MAILING DATE of this communication appears on the cover sheet with the correspondence address --  
**Period for Reply**

A SHORTENED STATUTORY PERIOD FOR REPLY IS SET TO EXPIRE 3 MONTH(S) OR THIRTY (30) DAYS, WHICHEVER IS LONGER, FROM THE MAILING DATE OF THIS COMMUNICATION.

- Extensions of time may be available under the provisions of 37 CFR 1.136(a). In no event, however, may a reply be timely filed after SIX (6) MONTHS from the mailing date of this communication.
  - If NO period for reply is specified above, the maximum statutory period will apply and will expire SIX (6) MONTHS from the mailing date of this communication.
  - Failure to reply within the set or extended period for reply will, by statute, cause the application to become ABANDONED. (35 U.S.C. § 133).
- Any reply received by the Office later than three months after the mailing date of this communication, even if timely filed, may reduce any earned patent term adjustment. See 37 CFR 1.704(b).

#### Status

- 1) Responsive to communication(s) filed on 13 February 2009.  
 2a) This action is FINAL.      2b) This action is non-final.  
 3) Since this application is in condition for allowance except for formal matters, prosecution as to the merits is closed in accordance with the practice under *Ex parte Quayle*, 1935 C.D. 11, 453 O.G. 213.

#### Disposition of Claims

- 4) Claim(s) 28-30 is/are pending in the application.  
 4a) Of the above claim(s) \_\_\_\_\_ is/are withdrawn from consideration.  
 5) Claim(s) \_\_\_\_\_ is/are allowed.  
 6) Claim(s) 28-30 is/are rejected.  
 7) Claim(s) \_\_\_\_\_ is/are objected to.  
 8) Claim(s) \_\_\_\_\_ are subject to restriction and/or election requirement.

#### Application Papers

- 9) The specification is objected to by the Examiner.  
 10) The drawing(s) filed on 22 March 2006 is/are: a) accepted or b) objected to by the Examiner.  
 Applicant may not request that any objection to the drawing(s) be held in abeyance. See 37 CFR 1.85(a).  
 Replacement drawing sheet(s) including the correction is required if the drawing(s) is objected to. See 37 CFR 1.121(d).  
 11) The oath or declaration is objected to by the Examiner. Note the attached Office Action or form PTO-152.

#### Priority under 35 U.S.C. § 119

- 12) Acknowledgment is made of a claim for foreign priority under 35 U.S.C. § 119(a)-(d) or (f).  
 a) All    b) Some \* c) None of:  
 1. Certified copies of the priority documents have been received.  
 2. Certified copies of the priority documents have been received in Application No. \_\_\_\_\_.  
 3. Copies of the certified copies of the priority documents have been received in this National Stage application from the International Bureau (PCT Rule 17.2(a)).

\* See the attached detailed Office action for a list of the certified copies not received.

#### Attachment(s)

- |  |   |
|--|---|
| 1) <input checked="" type="checkbox"/> Notice of References Cited (PTO-892)          | 4) <input type="checkbox"/> Interview Summary (PTO-413)           |
| 2) <input type="checkbox"/> Notice of Draftsperson's Patent Drawing Review (PTO-948) | Paper No(s)/Mail Date: _____                                      |
| 3) <input type="checkbox"/> Information Disclosure Statement(s) (PTO/146/08)         | 5) <input type="checkbox"/> Notice of Informal Patent Application |
| Paper No(s)/Mail Date: _____   | 6) <input type="checkbox"/> Other: _____                          |

**DETAILED ACTION**

1. In view of a new found prior art, the allowable subject matter of claim 28 is withdrawn.

***Claim Rejections - 35 USC § 103***

2. The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all obviousness rejections set forth in this Office action:

(a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negated by the manner in which the invention was made.

3. Claims 28-30 are rejected under 35 U.S.C. 103(a) as being unpatentable over Hideo (JP2002-284,430) in view of Welch (4,809,573).

Regarding claim 28, Hideo teaches a method of cutting off a web having a basic weight and being fed at a web feeding speed between a preceding knife cylinder 2 that carries on a peripheral surface thereof a preceding knife 8 and a following knife cylinder 3 that carries on a peripheral surface thereof a following knife 9, said method comprising:

determining an amount of cutting torque ( $T_{xa}+T_{xb}$ ) necessary for the knives to cut off the web, based on the basic weight and the feeding speed of the web (it is to be noted the web has a certain weight and moves with a certain speed and is cut by the knives. Therefore, a specific amount of torque is generated based on the web's weight and speed.); and

while the web is being cut, driving the following knife and the preceding knife respectively with a first torque component  $T_{xa}$  and a second torque component  $T_{xb}$  of the cutting torque in the direction in which the preceding knife and the following knife are pressed against each other;

wherein the first torque component  $T_{xa}$  and the second torque component  $T_{xb}$  have opposite signs (the knife cylinders press against each other; therefore, the torque component have opposite signs).

See Fig. 1.

Hideo does not teach varying the first torque component and the second torque component during a cutting process.

Welch teaches varying torque during a cutting process for making proper cuts on a web. See Fig. 3.

Therefore, it would have been obvious to one skilled in the art at the time the invention was made to vary the first torque component and the second torque component during a cutting process as taught by Welch for making proper cuts on the web.

Regarding claims 29 and 30, the modified method of cutting off a web of Hideo does not teach a specific torque pattern. At the time the invention was made, finding a specific torque pattern for cutting a web is merely to do repeating experiments. Therefore, it would have been obvious to one skilled in the art at the time the invention was made to do repeating experiments to obtain the claimed torque pattern in claims 29 and 30.

***Conclusion***

4. Any inquiry concerning this communication or earlier communications from the examiner should be directed to PHONG H. NGUYEN whose telephone number is (571)272-4510. The examiner can normally be reached on Mon-Fri.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Boyer Ashley can be reached on 571-272-4502. The fax phone number for the organization where this application or proceeding is assigned is 571-273-8300.

Information regarding the status of an application may be obtained from the Patent Application Information Retrieval (PAIR) system. Status information for published applications may be obtained from either Private PAIR or Public PAIR. Status information for unpublished applications is available through Private PAIR only. For more information about the PAIR system, see <http://pair-direct.uspto.gov>. Should you have questions on access to the Private PAIR system, contact the Electronic Business Center (EBC) at 866-217-9197 (toll-free). If you would like assistance from a USPTO Customer Service Representative or access to the automated information system, call 800-786-9199 (IN USA OR CANADA) or 571-272-1000.

/P. H. N./  
Examiner, Art Unit 3724  
March 5, 2009